**Apparel Production in Bulk Costing Worksheet**

Complete this worksheet with the following information. In one week, you are going to order 150 juniors pants for fall, style #8510 in black and navy, sizes extra small through extra-large. For construction, you will need 225 yards of fabric ($5.50/yard) and lining ($2.75/yard), 50 spools of thread (.45 each) and have it sewn on a ¼ inch seam allowance. Each pant will need a 7-inch zipper ($45 for 150), one button ($15 for 150), a label and a care label (each is $24 for

1. and a hangtag ($15 for 150). It will take a total of 81 hours to equally grade, mark and cut. Employees will be paid $2.50/hour. It will take a total of 120 hours to sew the pants. Employees that sew will be paid $4.00/hour. Total weight of the pants will be 25 pounds; airfreight will cost $1.75 per pound. Retail mark-up is 50%.

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| --- | --- | --- | --- | --- |
| Date: |  | Style #: |  | Allowance: |
|  |  |  |  |  |
| Description: |  | Season: |  | Colors: |
|  |  |  |  |  |
| Size Range: |  | Wholesale price: |  | Retail price: |
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|  |  |  |  |  |
| **Materials** | **Yards** | **Price** | **Amount** | **Garment front and back** |
|  |  |  |  |  |
| Self |  |  |  |  |
|  |  |  |  |  |
|  |  |  |  |  |
| Lining |  |  |  |  |
|  |  |  |  |  |
| Interfacing |  |  |  |  |
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| **Trimmings** | **Quantity** | **Price** | **Amount** |  |
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| **Labor** | **Hours** | **Wage** | **Amount** |  |
| Cutting |  |  |  |  |
|  |  |  |  |  |
| Sewing |  |  |  |  |
|  |  |  |  |  |
| Grading |  |  |  |  |
|  |  |  |  |  |
| Marking |  |  |  |  |
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| **Total cost:** |  |  |  |  |
|  |  |  |  |  |
| **Overhead cost:** |  |  |  |  |
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| **FOB cost:** |  |  |  |  |
|  |  |  |  |  |
| **Mark up:** |  |  |  |  |
|  | |  |  |  |
| **Wholesale cost per garment:** | |  |  |  |
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